

**FORCE
INDUSTRIES
DIVISION**

American Solder & Flux Co., Inc. □ 28 Industrial Boulevard □ Paoli, PA 19301-0947 □ (610) 647-3575 □ FAX (610) 647-2375

PRODUCT INFORMATION

AMCO 105-600

General Characteristics and Uses

Amco 105-600 utilizes the automotive approved and accepted AMCO 105 Aluminum (Chloride Base) Brazing Flux, that conforms to AWS Class FB1-A. This creamy, stable, and low carbonaceous dispensable flux is 100% water-soluble. It is usable on all types of brazeable aluminum alloys. **Melting Temperature: 1015°F.**

Performance Criteria

- High flux concentrations – a little goes a long way
- Excellent results with Torch, Furnace or Induction
- Non staining on aluminum
- Exceptional capillary pull
- Easy quench off residue with water
- Excellent filler metal protection
- Homogenous and creamy
- White color

Storage and Handling

- Ready for use as received
- Shelf life: one year in un-opened container keep from freezing
- **Packaging:** 1 and 5 lbs jars; 15 and 35 lb pails