

MATERIAL SAFETY DATA SHEET

I. PRODUCT IDENTIFICATION

Product Name: AMCO 140 CAS number: N/A - mixture
Chemical Name & Synonyms: N/A - mixture
Appearance: White granular powder with no characteristic odor
Use: General purpose soft soldering flux, corrosive residue
Manufacturer: Force Industries Division Tel. 610-647-3575
EMERGENCY PHONE No. CALL CHEMTREC (800) 424-9300 * Available 24 Hours

II. CHEMICAL COMPOSITION

<u>Material</u>	<u>SARA III</u>	<u>CAS Number</u>	<u>OSHA PEL</u>	<u>ACGIH TLV</u>
Zinc Chloride	<96%	7646-85-7	1 mg/m ³	1 mg/m ³

Others, if any, are non-hazardous and are claimed as trade secret.

Hazard Rating: HMIS: (H =1 , F=0 , R=0 , PE=C) NFPA: (H=1 , F=0 , R=0)

III. POTENTIAL HEALTH EFFECTS AND HEALTH HAZARD DATA

Target organ statement: DANGER: Causes severe burns to skin and eyes. Harmful if inhaled, swallowed, or absorbed through the skin.

Effects of Chronic Exposure: Contact burns, irritation to skin (scarring), eyes and respiratory system.

Effects of Acute Overexposure

Swallowing: Can cause damage to digestive system. Corrosive to mucous membranes. Abdominal pain, convulsions, hypertension, and coma.

Skin Absorption: None currently known.

Inhalation: Irritation to respiratory system. Coughing and sneezing. Existing lung disorders will be aggravated.

Skin Contact: Dermatitis, possible chemical burns, corrosive to skin. Existing disorders will be aggravated.

Eye Contact: Irritation to eyes, tearing, burn of eye surfaces, corrosive to eyes, may cause eye tissue damage.

IV. EMERGENCY AND FIRST AID PROCEDURES

Swallowing: Call a physician at once or your poison control center. Corrosive to mucous membranes.

Skin: Promptly flush with water to remove all residue. If rash or burn develops, consult a physician. Material is corrosive.

Inhalation: Remove to fresh air. Call a physician.

Eyes: Flush with water for at least 15 minutes to remove all residue. Get medical help NOW! Blindness can result!

V. FIRE AND EXPLOSION DATA

Flashpoint (°F): N/A

Flammable limits in air: LOWER: N/A UPPER: N/A (% by volume)

Extinguishing media: Water, fog, or foam.

Special firefighting procedures: Full protective equipment required. May release zinc oxide and HCl fumes. Toxic metal halide fumes produced.

Unusual fire and explosion hazards: Dense smoke may be generated.

VI. REACTIVITY INFORMATION

Stability considerations / Conditions to avoid: Stable / None

Hazardous polymerization / Conditions to avoid: Will not occur / Avoid direct contact with potassium

Incompatibility / Materials to avoid: None

Hazardous combustion or Decomposition products: Hydrogen chloride and zinc oxide

VII. SPILL AND LEAK RESPONSE

Steps to be taken if material is released or spilled: Contain spill, absorb, sweep-up and dispose. Flush area to chemical sewer.

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Waste disposal method: Dispose of in accordance with all local, state, and federal regulations.

VIII. SPECIAL PROTECTION INFORMATION

Respiratory protection: If the work station is not properly ventilated to exhaust all fumes and vapors, use a NIOSH approved mask.
Ventilation: Maintain air flow away from user to remove all fumes and vapors, so that the PEL is never exceeded. Adhere to environmental regulations for exhausts.
Protective gloves: Chemical and acid impervious.
Eye protection: Chemical tight safety goggles. Do NOT wear contact lenses.
Other protective equipment: Full protective equipment normally used in a soldering operation so as to prevent any contact.

IX. STORAGE, HANDLING AND SPECIAL PRECAUTIONS

Precautions to be taken in handling and storage: Store flux at ambient conditions. Wash thoroughly after handling to remove all residues.
Other precautions: Do NOT breathe fumes. Professionally wash contaminated clothing before re-use. Existing lung disorders will have increased toxic susceptibility.

X. PHYSICAL AND CHEMICAL PROPERTIES

Boiling Point (°F @ 760 mmHg):	N/A	Specific gravity (H ₂ O = 1 @ 72°F):	2.5
Vapor density (air = 1):	N/A	Vapor pressure:	N/A
Percent volatiles by volume:	N/A	Solubility in water:	Appreciable
Evaporation rate (butyl acetate = 1):	N/A		

XI. OPTIONAL INFORMATION

Department of Transportation: DOMESTIC GROUND
Proper shipping name: Zinc Chloride Anhydrous Mixture
Hazard Class: Class 8
ID & Packing Group Number: UN 2331, PG III
ERG Guide Number: 60

Toxic Substance Control Act: This compound is listed within the TSCA inventory.

SARA Title III Program: This product contains the following toxic chemicals subject to the reporting requirements of EPCRA of 1986 and 40 CFR 372. This information must be included in all MSDS that are copied and distributed for this material

Chemical Name	CAS No.	Concentration
Zinc Chloride	N/A	100%

Hazard Communication Program: Hazardous warnings and training requirements as mandated for corrosive material. (29 CFR 1910.1200)

State Right-to-Know Programs:

Pennsylvania: This product contains the following chemicals listed in PA Code Title 34, Hazardous Substance List: Zinc Chloride

California: This product contains the following compounds subject to the reporting and labeling requirements of Proposition 65: None

Miscellaneous: This product contains the following marine pollutants listed under 49 CFR 172.101 Appendix B: None

NOTES: NA=Not Applicable NE=Not Established
H=Health F=Fire R=Reactivity PE=Personal Equipment

While we believe all information presented herein is accurate and reliable, the data are not to be taken as a guarantee or representation of any kind for which Force Industries assumes legal responsibility. They are offered solely for your consideration, investigation, and verification.