

MATERIAL SAFETY DATA SHEET

I. PRODUCT IDENTIFICATION

Product Name: AMCO 40/60 Paste Solder CAS number: N/A - mixture
Chemical Name & Synonyms: N/A - mixture
Appearance: Gray paste with no noticeable odor
Use: General purpose soldering flux, corrosive residue
Manufacturer: Force Industries Division Tel. 610-647-3575
EMERGENCY PHONE No. CALL CHEMTREC (800) 424-9300 * Available 24 Hours

II. CHEMICAL COMPOSITION

Material	SARA III	CAS Number	OSHA PEL	ACGIH TLV
Zinc chloride	< 10.0%	7646-85-7	1.0 mg/m ³	1.00 mg/m ³
Monoethanolamine HCl	-----	2002-24-6	-----	-----
Ammonium chloride	<20.0%	12125-02-9	10 mg/m ³	10 mg/m ³
Zinc oxide	<20.0%	1314-13-2	5 mg/m ³	5 mg/m ³
Tin	<40.0%	7440-31-5	2 mg/m ³	2 mg/m ³
Lead	<50.0%	7439-92-1	0.50 mg/m ³	0.15 mg/m ³

Others, if any, are non-hazardous and are claimed as trade secret.

Hazard Rating: HMIS: (H =1 F=0 R=0 PE=C) NFPA: (H=1 F=0 R=0)

III. POTENTIAL HEALTH EFFECTS AND HEALTH HAZARD DATA

Target organ statement: **DANGER!** Causes severe burns to skin, eyes, and respiratory system. May be fatal if swallowed or inhaled. **WARNING: LEAD POISONING HAZARD**

Effects of Chronic Exposure: Dermatitis and contact burns to skin, eyes, and respiratory system. Scarring of skin tissues.

Effects of Acute Overexposure

Swallowing: Can cause damage to digestive system. Corrosive to mucous membranes.

Skin Absorption: None currently known.

Inhalation: Irritation to respiratory system. Coughing and sneezing. Existing lung disorders will be aggravated.

Skin Contact: Dermatitis; possible chemical burns; corrosive to skin. Existing disorders will be aggravated.

Eye Contact: Irritation to eyes, tearing, burn of eye surfaces, and corrosive to eyes.

IV. EMERGENCY AND FIRST AID PROCEDURES

Swallowing: May be fatal! Corrosive to mucous membranes. Call a physician at once or your Poison Control Center.

Skin: Promptly flush with water to remove all residue. If rash or burn develops, consult a physician. Material is corrosive.

Inhalation: Remove to fresh air. If fumes are inhaled, call a physician. Over inhalation may be fatal!

Eyes: Flush with water for at least 15 minutes to remove all residue. Get medical help NOW. Blindness can result.

V. FIRE AND EXPLOSION DATA

Flashpoint (°F): > 230

Flammable limits in air: LOWER: N/A UPPER: N/A (% by volume)

Extinguishing media: Water, fog, or foam

Special firefighting procedures: Full protective equipment is required. May release zinc oxide ammonia and HCl fumes. Toxic metal halide fumes produced. Lead oxide generated.

Unusual fire and explosion hazards: Dense smoke may be generated.

VI. REACTIVITY INFORMATION

Stability considerations/Conditions to avoid: Stable/None

Hazardous polymerization/Conditions to avoid: Will not occur/None

Incompatibility, Materials to avoid: Strong nitric, sulfuric acids, cyanide

Hazardous combustion or Decomposition products: In presence of H₂O and heat; ammonia, HCl and ZnO₂

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VII. SPILL AND LEAK RESPONSE

Steps to be taken if material is released or spilled: Contain, absorb, sweep-up and dispose. Flush area to chemical sewer.
Waste disposal method: Dispose of in accordance with all state, local and federal regulations.

VIII. SPECIAL PROTECTION EQUIPMENT

Respiratory protection: If the workstation is not properly ventilated to exhaust all fumes and dusts, use a NIOSH approved mask.
Ventilation: Maintain airflow away from user to remove all fumes and dusts, so that the PEL is never exceeded. Adhere to environmental regulations for exhausts.
Protective gloves: Chemical and acid impervious
Eye protection: Chemical tight safety goggles. DO NOT wear contact lenses.
Other protective equipment: Full protective equipment normally used in a soldering operation so as to prevent any contact.

IX. STORAGE, HANDLING AND SPECIAL PRECAUTIONS

Precautions to be taken in handling and storage: Store flux at ambient conditions, Wash thoroughly after handling to remove all residue.
Other precautions: Do not breathe fumes. May be fatal. Professionally wash contaminated clothing before re-use. Existing lung disorders will have increased toxic susceptibility.

X. PHYSICAL AND CHEMICAL PROPERTIES

Boiling Point (°F @ 760 mmHg):	>212	Specific gravity (H ₂ O = 1 @ 72°F):	4.81
Vapor density (air = 1):	< 1	Vapor pressure:	6.73
Percent volatiles by weight:	N/E	Solubility in water:	Partly
Evaporation rate (butyl acetate = 1):	N/A		

XI. OPTIONAL INFORMATION

Department of Transportation: DOMESTIC GROUND
Proper shipping name: Zinc chloride solution mixture
Hazard Class: 8
ID & Packing Group Number: UN 1840 PG III RQ (Lead)
ERG Guide Number: 154

Toxic Substance Control Act: All active components of this compound are listed within the TSCA.
SARA Title III Program: This product contains the following toxic chemicals subject to the reporting requirements of EPCRA of 1986 and 40 CFR 372. This information must be included in all MSDS that are copied and distributed for this material.

<u>Chemical Name</u>	<u>CAS No.</u>	<u>Concentration</u>
Zinc Compounds	N/A	<12%
Lead	7439-92-1	< 50.0%

Hazard Communication Program: Hazard warnings and training requirements as mandated for contact irritants.

State Right-to-Know Programs:
Pennsylvania: This product contains the following chemicals listed in PA Code Title 34, Hazardous Substance List: zinc chloride, ammonium chloride, tin and lead
California: This product contains the following compounds subject to the reporting and labeling requirements of Proposition 65: lead
Miscellaneous: This product contains the following marine pollutants listed under 49 CFR 172.101 Appendix B: Lead

NOTES: NA=Not Applicable NE=Not Established
H=Health F=Fire R=Reactivity PE=Personal Equipment

While we believe all information presented herein is accurate and reliable, the data are not to be taken as a guarantee or representation of any kind for which Force Industries assumes legal responsibility. They are offered solely for your consideration, investigation, and verification.