

**FORCE
INDUSTRIES
DIVISION**

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PRODUCT INFORMATION

AMCO DMC Glycerine

(168)

GENERAL CHARACTERISTICS AND USES

AMCO DMC Glycerine is a low activity, slightly alkaline flux with excellent wiping characteristics for tinplate soldering application. It is chloride free and consists of mild organic acids in a blend of alcohols.

PHYSICAL DATA

- Water clear to light yellow liquid.
- Specific gravity: 0.890 ± 0.006 @ 72°F
- Weight per gallon: 7.41 lbs.
- Flash point: 72°F
- Boiling point: 202°F
- pH: 7.5 to 8.5
- Shelf life: At least 2 years in unopened and undamaged container stored at room temperature

APPLICATION

- Can be used with most Sn/Pb soft solders.
- Compatible with can lining coatings.

RESIDUE

- Residue is non-corrosive.

PACKAGING

- 1 gallon jug
- 5 gallon jug
- 55 gallon drum

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