

**FORCE
INDUSTRIES
DIVISION**

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PRODUCT INFORMATION

AMCO 2719

(178)

GENERAL CHARACTERISTICS & USES:

AMCO 2719 is designed for high temperature solder application. It contains 50% active solids. Used on all common metals except aluminum. Contains Zinc Chloride.

PHYSICAL DATA

Appearance	Red clear liquid with no characteristic odor.
Specific gravity	1.55 @ 78 °F
Solvent	Water
Shelf Life	At least one year in the unopened and undamaged container and stored at room temperature.

APPLICATION.

Effective soldering range 600 - 800 °F
Good wetting properties

RESIDUE.

The residue is corrosive but easily removed by warm water.

STORAGE AND HANDLING.

The flux container should be kept sealed until used and when not in use. Store in a cool and dry place.

PACKAGING

55 gallon non-returnable drums
Smaller sizes upon request.

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