

**FORCE
INDUSTRIES
DIVISION**

American Solder & Flux Co., Inc. □ 28 Industrial Boulevard □ Paoli, PA 19301-0947 □ (610) 647-3575 □ FAX (610) 647-2375

PRODUCT INFORMATION

AMCO 2761A

(184)

GENERAL CHARACTERISTICS AND USES

AMCO 2761A is a water based flux formulation designed for soldering ferrous and non-ferrous metals except aluminum using common soft solders. Due to its non-corrosive nature it is suitable for soldering tinplated steel.

PHYSICAL DATA

- Color: Clear water-white liquid with no characteristic odor
- Specific gravity: 1.035 ± 0.02 @ 72°F
- pH: 3 - 4

APPLICATION

- Ready for use. No dilution needed.
- Apply to faying surfaces with brush.
- Low surface tension. Flux will spread readily

RESIDUE

- Non-corrosive residue

PACKAGING

- 5-gallon jug
- 55-gallon drum

SPECIAL NOTES

- Shelf life – at least one year in the unopened and undamaged container stored at room conditions.