

**FORCE
INDUSTRIES
DIVISION**

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PRODUCT INFORMATION

AMCO 3295

(228)

GENERAL CHARACTERISTICS AND USES

Amco 3295 is an activated liquid flux for use with all common metals except aluminum. It is a specially formulated mixture of inorganic salts in water, with approximately 35-40% active ingredients. Conforms to Mil Spec AA51145C, Type I, Form B.

PHYSICAL DATA

- ◆ Clear liquid with slight yellow color.
- ◆ Specific Gravity: 1.378 @ 70 °F
- ◆ Weight per gallon: 11.6 lbs
- ◆ Shelf life: At least 1 year in unopened original container stored at room temperature.

APPLICATION

- ◆ Use with most tin/lead alloys.
- ◆ Residue is slightly corrosive - remove with hot water.
- ◆ May also be used with silver bearing solders for soldering stainless steel

RESIDUE

- ◆ Residue must be removed with hot water rinse

PACKAGING

- ◆ 1 pint bottles
- ◆ 1 gallon and 5 gallon jugs
- ◆ 50 gallon drum

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