

**FORCE
INDUSTRIES
DIVISION**

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PRODUCT INFORMATION

AMCO 33-500

(770)

General Characteristics and Uses

Amco 33-500 utilizes the automotive approved and accepted AMCO 33 Aluminum (Chloride Base) Brazing Flux, that conforms to AWS Class FB1-A and AMS 3412A. This creamy, non-volatile, and low carbonaceous liquid flux is 100% water soluble. It is usable on all types of brazeable aluminum alloys. **Melting Temperature: 915°F.**

Performance Criteria

- Stability – Minimal separation, never packs. When mixed, no separation for 24 hours.
- Excellent results with Torch or Induction
- Unparalleled capillary pull on deep joints
- Fast rapid fluxing action
- Easy quench off residue with water
- Excellent filler metal protection
- Homogenous and creamy – coats like paint
- White color

Storage and Handling

- Ready for use as received
- Shelf life: one year in un-opened container keep from freezing
- **Packaging:** 1 and 5 lbs jars
15 and 35 lb pails

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